

SERVICE BULLETIN

SUBJECT: **Optional increased bottom seal preheat capacity on PMC-1000-FHA machines to SB-114-3-90.**

RECOMMENDATION: As an option to the use of 6000 watt heaters in a new element housing assembly as described in Service Bulletin 114-3-90, a new option is available:

For low caliper paper under 0.015" (0.38mm) on cups of bottom depths less than 0.312" (8.0 mm), increased heat capacity can be obtained by replacing the existing 3600W heater element with a newly available 4600W element. This higher capacity element can be assembled in the existing 3600W housing and avoid the expense required to use the 6000 watt elements as described in SB-114-3-90.

When incorporating the new element it is necessary to replace the existing 20 amp Circuit Breaker and Fuse in the console with 25 amp components.

The 4600W element number is 003-10193.

NOTE: Enclosed with this bulletin is an updated Service Bulletin Index starting with SB-82-4-82.