

# SERVICE BULLETIN

## PAPER MACHINERY CORPORATION

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### SEALS: BOTTOM MAKER CUTTING & DRAW RAMS

**No. 228.1**

REF. ASSY #501-207  
**PMC-1001 & PMC-1002**

New seals have been applied commencing with PMC-1002, serial numbers containing lot reference 2270-6 and higher. These new seals will increase performance and longevity.

Bottom Maker Draw Ram Seal #SL-10027 (Parker #8405-0150-4180) is replaced with #SL-15540 (Parker #8600-0150-4181).

Bottom Maker Cutting Ram Seal #SL-10024 (Parker #8408-0350) is replaced with SL-15570 (Parker #8600-0350-4181).

This is applicable to all PMC-1001 and PMC-1002 models.

### CONTACT

Parts orders and customer communication can be made using telephone, FAX, or e-mail. See below. Contact can also be made using the **main** telephone switchboard at 414-354-8050 or FAX number 414-354-8614. Sending a FAX **directly** to the Service Department, at 414-354-1710, will convey a faster response. If using e-mail and no response is made within 3 working days, please contact via phone or FAX.

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Please make sure to carbon copy (CC) Holly Warner, Vicky Alcaraz and Jessica Mojica in **all** e-mails containing parts orders, and carbon copy (CC) **both** Mike Ferguson and Bill Paplham in **all** other e-mails.