

SERVICE BULLETIN

PAPER MACHINERY CORPORATION

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SERVO MAIN DRIVE MOTOR BRAKE

248.2

REMOVING TENSION SPRINGS PMC-1002 & PMC-1003

Reports from the field have indicated that the servo main drive motor brake may drag if the incoming plant main air pressure to the machine drops below 70–75 PSI. This may cause Main Drive over torque faults and/or cause premature wear to the brake assembly.

To resolve this issue, PMC recommends the following:

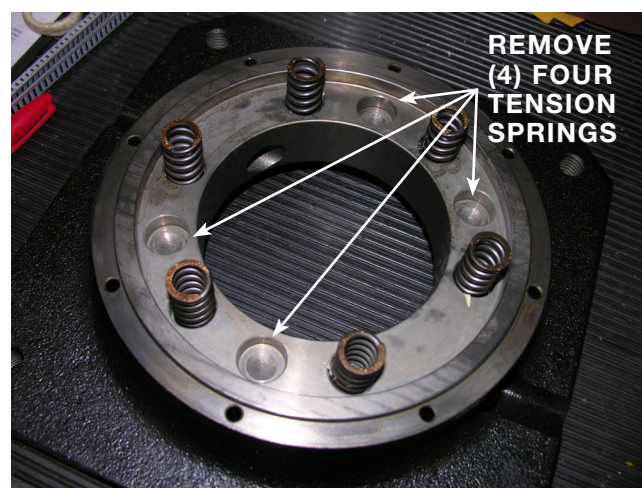
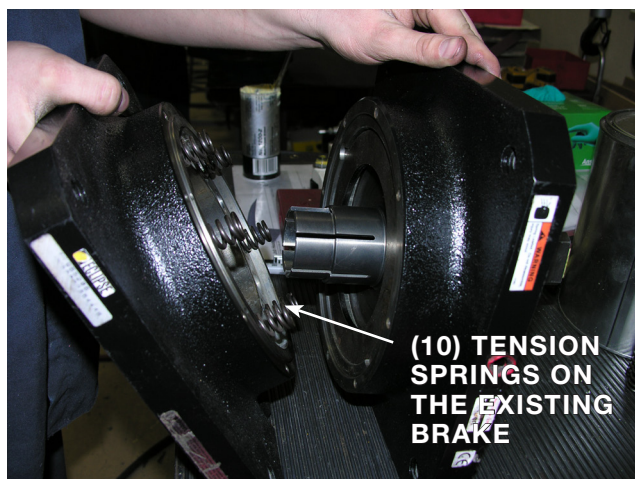
1. Disassemble the brake.
2. Remove (4) four tension springs.

This will not affect the brake's functionality.

SERVO MOTOR NUMBERS

PT-11735 (PMC-1002)

PT-30137 (PMC-1003)



CONTACT

Parts orders and customer communication can be made using telephone, FAX, or e-mail. See below. Contact can also be made using the **main** telephone switchboard at 414-354-8050 or FAX number 414-354-8614. Sending a FAX **directly** to the Service Department, at 414-354-1710, will convey a faster response. If using e-mail and no response is made within 3 working days, please contact via phone or FAX.

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Please make sure to carbon copy (CC) Jessica Mojica and Danielle True in **all** e-mails containing parts orders, and carbon copy (CC) **both** Mike Ferguson and Steve Evans in **all** other e-mails.