

SERVICE BULLETIN

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OIL COOLING FAN BLADES

250.1

OIL COOLING FAN BLADES INSTALLATION PMC-1002 & PMC-1003

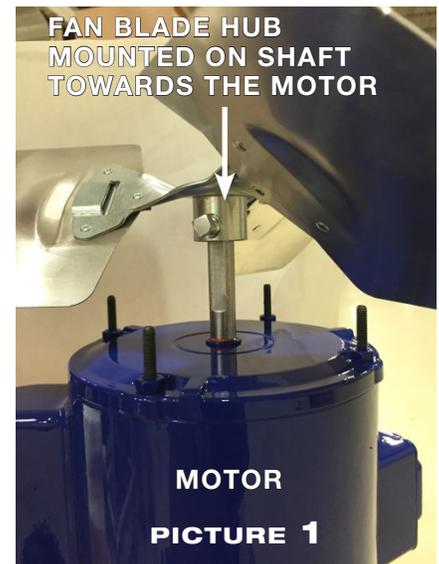
Reports from the field indicate that the oil cooling fan blade assembly can be destroyed if it is installed incorrectly, and if the motor is turning in the wrong direction.

INSTALLING OIL COOLING FAN BLADES

1. Install the fan blade assembly with the hub facing *towards the motor*, as shown in picture 1.
2. Mount the blade assembly flush with the end of the shaft, and tighten the square head screw. *Apply locking compound to the screw.* See picture 2.

CHECK MOTOR ROTATION

1. Motor rotation should be *counterclockwise*, facing the discharge of air (motor side). **NOTE:** To verify that the motor is turning in the correct direction, place a piece of paper in front of the oil cooler assembly. If the motor is turning clockwise, the paper will be blown away from the cooler. If the motor is turning in the correct direction (counterclockwise), the paper will be pulled towards the cooler assembly.



CONTACT

Parts orders and customer communication can be made using telephone, FAX, or e-mail. See below. Contact can also be made using the **main** telephone switchboard at 414-354-8050 or FAX number 414-354-8614. Sending a FAX **directly** to the Service Department, at 414-354-1710, will convey a faster response. If using e-mail and no response is made within 3 working days, please contact via phone or FAX.

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Please make sure to carbon copy (CC) Jessica Mojica and Danielle True in **all** e-mails containing parts orders, and carbon copy (CC) **both** Mike Ferguson and Steve Evans in **all** other e-mails.