

# SERVICE BULLETIN

## PAPER MACHINERY CORPORATION

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**120320**
**LIGHT CURTAIN**
**No. 234.1**


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### REPLACE OLDER BANNER STYLE LIGHT CURTAINS WITH THE NEWER KEYENCE STYLE LIGHT CURTAIN PMC-1002

This Service Bulletin pertains to all PMC-1002 machines with Light Curtain Technology.

The Banner Style Light Curtains have become obsolete — reference the part numbers listed below:

EL-18154 LIGHT CURTAIN,24"LG,24VDC + USDKT2412C4Y BANNER  
 EL-18294 SCREEN,MICRO,4-INCH,+ USDKT424C4Y BANNER

If the Banner Style Light Curtains become defective they will need to be replaced with the following Keyence Parts:

507-969 ASSY,LIGHT CURTAIN,KEYENCE,1002  
 EL-18707 RELAY UNIT,SAFETY +++ SL-R11 KEYENCE  
 EL-18708 CABLE,PNP,SM,(T&R) +++ SL-PC5P KEYENCE

Please contact PMC's Service Department if you have questions about the retrofit package or to get a formal quote on the cost to upgrade your particular machine (please include original SO#).

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## CONTACT

Parts orders and customer communication can be made using telephone, FAX, or e-mail. See below. Contact can also be made using the *main* telephone switchboard at 414-354-8050 or FAX number 414-354-8614. Sending a FAX *directly* to the Service Department, at 414-354-1710, will convey a faster response. If using e-mail and no response is made within 3 working days, please contact via phone or FAX.

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Please make sure to carbon copy (CC) Holly Warner, Jessica Mojica, and Danielle True in *all* e-mails containing parts orders, and carbon copy (CC) *both* Mike Ferguson and Steve Evans in *all* other e-mails.