The PMC OW 2000S overwrap machine is an entirely servo-driven, state-of-the-art design.

The PMC OW 2000S can be designed with configurations for wrapping label stock or micro flute materials around paperboard and plastic containers. Tooling is available for wrapping round or non-round containers.

This innovative line of servo-driven overwrap machines offers tremendous production flexibility with efficient tooling changeovers. Its high wrap speed provides greater production capacity.

The PMC OW 2000S is available with hot melt, cold glue or FHA sealing options and can accommodate roll feed or blank feed for insulating layers or decorative wraps.

Wraps containers ranging from 4 oz. to 22 oz. at speeds up to 200 CPM depending upon configuration.
Materials
Paperboard or plastic base containers can be wrapped. Paperboard wrap can be virgin or recycled paperboard or microflute materials in blank or web form.

Approximate Machine Weight
Base Machine/ Electrical Cabinet 9,500 lbs. approx.

Size Range
Wraps 4 oz. (120 ml) to 22 oz. (650 ml) cardboard or plastic cups and containers.

Service Requirements

<table>
<thead>
<tr>
<th>Electrical</th>
<th>Compressed Air*</th>
<th>Machine Vacuum*</th>
<th>Add Vacuum* for Blank Feeder</th>
</tr>
</thead>
<tbody>
<tr>
<td>60 kVA 3PH @ 50 or 60 Hz</td>
<td>55 ft³/min @ 80 lb/inch² or 0.026 m³/sec @ 5.6 kg/cm²</td>
<td>75 ft³/min @ 18 inches Hg or 35 m³/sec @ 0.62 kg/cm²</td>
<td>15 ft³/min @ 18 inches Hg or 0.007 m³/sec @ 0.62 kg/cm²</td>
</tr>
</tbody>
</table>

*Volume flow rates listed are flow rates at standard conditions, 1.0 atmosphere and 68°F.

Exact service requirements are dependent upon customer specifications.

3-15-2018